

PROPRIETARY: EXCEPT AS OTHERWISE AGREED IN WRITING, THE INFORMATION AND DESIGN DISCLOSED HEREIN ARE THE PROPERTY OF THE VMC GROUP AND MUST NOT BE COPIED OR DISTRIBUTED OUTSIDE THE VMC GROUP EXCEPT TO AUTHORIZED PERSONS WITH A GENUINE NEED TO KNOW WHO BY THE USE HEREOF ACKNOWLEDGE THE VMC GROUP'S OWNERSHIP AND AGREE TO MAINTAIN THIS INFORMATION AND DESIGN IN STRICT CONFIDENCE.

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1. READ INSTRUCTIONS IN THEIR ENTIRETY BEFORE BEGINNING INSTALLATION.

2. ISOLATORS ARE SHIPPED FULLY ASSEMBLED AND ARE TO BE POSITIONED IN ACCORDANCE WITH THE SUBMITTAL DRAWINGS OR AS OTHERWISE RECOMMENDED.

3. SET ISOLATORS ON FLOOR, HOUSEKEEPING PAD, OR SUB-BASE, ENSURING THAT ALL ISOLATOR CENTERLINES MATCH THE EQUIPMENT MOUNTING HOLES. THE VMC GROUP RECOMMENDS THAT THE ISOLATOR BASE PLATES ("B") BE INSTALLED ON A LEVEL SURFACE. SHIM OR GROUT AS REQUIRED, LEVELING ALL ISOLATOR BASE PLATES AT THE SAME ELEVATION (1/4-INCH MAXIMUM DIFFERENCE CAN BE TOLERATED).

4. MARK ANCHOR HOLE LOCATIONS AS INDICATED ON BASE PLATE FOOTPRINT AND SET ISOLATOR ASIDE PRIOR TO DRILLING.

5. ANCHOR ALL ISOLATORS TO THE FLOOR, HOUSEKEEPING PAD, OR SUB-BASE USING MARKED HOLE LOCATIONS ("C") FOR CONCRETE OR ("D") FOR STEEL AS REQUIRED. USE ANCHORS MEETING THE DESIGN REQUIREMENTS SPECIFIED ON SHEET 1 OF 2. WELDING TO STEEL IS PERMITTED PROVIDING THE WELD ACHIEVES THE STRENGTH THAT IS REQUIRED TO SECURE MOUNT PER APPLIED LOADS.

6. ISOLATORS ARE SHIPPED TO THE JOBSITE WITH REMOVABLE SPACER SHIMS ("E") BETWEEN THE TOP PLATE AND THE BOTTOM HOUSING. THESE SHIMS MUST BE IN PLACE WHEN THE EQUIPMENT IS POSITIONED ON TOP OF THE ISOLATORS. 7. PLACE THE MACHINE OR EQUIPMENT ONTO TOP PLATE ("A") OF THE ISOLATORS. BOLT EQUIPMENT SECURELY TO THE ISOLATORS USING MINIMUM (2) ASTM A325 OR SAE GR. 5 HIGH-STRENGTH BOLTS (BY OTHERS). WELDING IS PERMITTED PROVIDING THE WELD ACHIEVES THE REQUIRED STRENGTH.

DESCRIPTION

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8. THE ADJUSTMENT PROCESS CAN ONLY BEGIN AFTER THE EQUIPMENT OR MACHINE IS AT ITS FULL OPERATING WEIGHT.

9. BACK OFF EACH OF THE LIMIT STOP LOCKNUTS ("F") 1/4- TO 3/8-INCH FROM THEIR AS-SHIPPED POSITION.

10. ADJUST EACH ISOLATOR IN SEQUENCE BY TURNING ADJUSTING NUT(S) ("G") ONE FULL CLOCKWISE TURN AT A TIME. REPEAT THIS PROCEDURE ON ALL ISOLATORS, ONE AT A TIME. CHECK THE LIMIT STOP LOCKNUTS ("F") PERIODICALLY TO ENSURE THAT CLEARANCE BETWEEN THE WASHER AND RUBBER GROMMET IS MAINTAINED. STOP ADJUSTMENT OF AN ISOLATOR ONLY WHEN THE TOP PLATE ("A") HAS RISEN JUST ABOVE THE SHIM ("E").

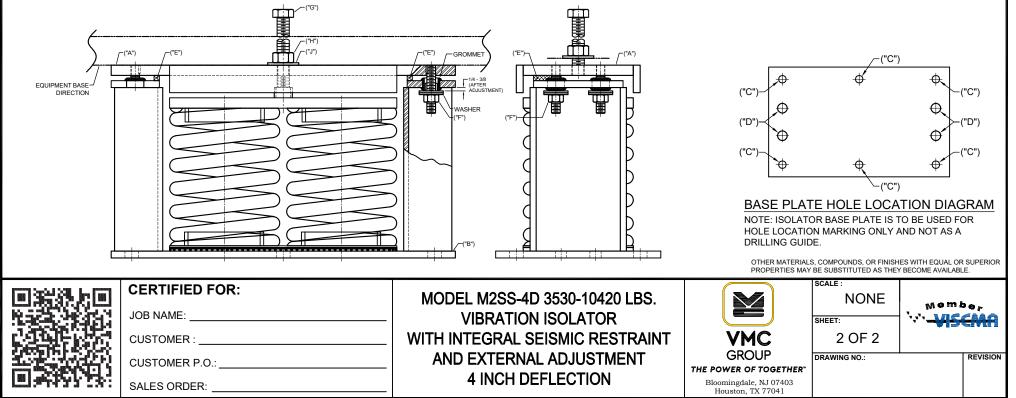
11. REMOVE ALL SPACER SHIMS ("E").

12. FINE ADJUST ISOLATORS TO LEVEL EQUIPMENT.

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13. ADJUST ALL LIMIT STOP LOCKNUTS ("F") BACK UP TO OBTAIN 3/8-INCH GAP AS SHOWN. THE LIMIT STOP NUTS MUST BE KEPT AT THIS 3/8-INCH GAP TO ENSURE UNIFORM BOLT LOADING DURING UPLIFT (AS IN THE CASE WHEN A COOLING TOWER IS DRAINED).

14. INSTALLATION IS COMPLETE.



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